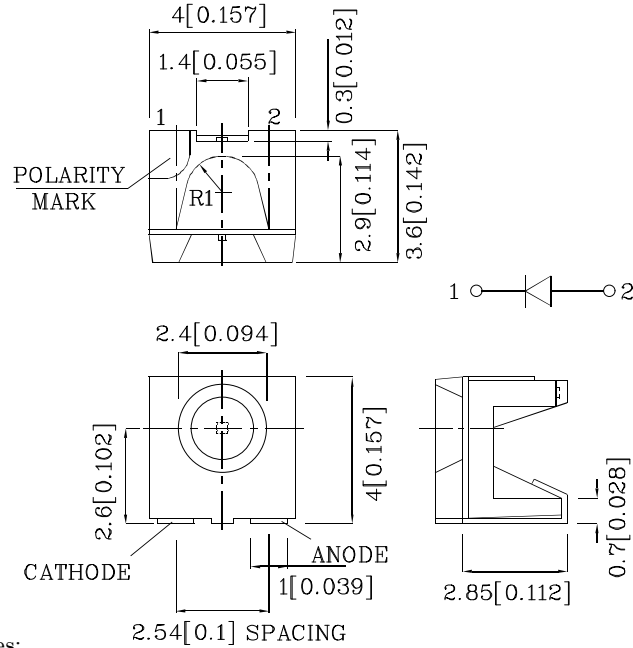


Features

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 500pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- RoHS compliant



Package Schematics



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25(0.01)$ unless otherwise noted.
3. Specifications are subject to change without notice.

| Absolute Maximum Ratings ($T_A=25^\circ\text{C}$) | | MDK (AlGaInP) | Unit |
|--|-----------|------------------|------|
| Reverse Voltage | V_R | 5 | V |
| Forward Current | I_F | 30 | mA |
| Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width | i_{FS} | 185 | mA |
| Power Dissipation | P_D | 75 | mW |
| Operating Temperature | T_A | -40 ~ +85 | °C |
| Storage Temperature | T_{stg} | -40 ~ +85 | |

| Operating Characteristics ($T_A=25^\circ\text{C}$) | | MDK (AlGaInP) | Unit |
|--|-----------------|------------------|---------------|
| Forward Voltage (Typ.) ($I_F=20\text{mA}$) | V_F | 1.95 | V |
| Forward Voltage (Max.) ($I_F=20\text{mA}$) | V_F | 2.5 | V |
| Reverse Current (Max.) ($V_R=5\text{V}$) | I_R | 10 | μA |
| Wavelength of Peak Emission CIE127-2007*(Typ.) ($I_F=20\text{mA}$) | λ_P | 645* | nm |
| Wavelength of Dominant Emission CIE127-2007*(Typ.) ($I_F=20\text{mA}$) | λ_D | 630* | nm |
| Spectral Line Full Width At Half-Maximum (Typ.) ($I_F=20\text{mA}$) | $\Delta\lambda$ | 28 | nm |
| Capacitance (Typ.) ($V_F=0\text{V}$, $f=1\text{MHz}$) | C | 35 | pF |

| Part Number | Emitting Color | Emitting Material | Lens-color | Luminous Intensity CIE127-2007* ($I_F=20\text{mA}$) mcd | | Wavelength CIE127-2007* λ_P nm | Viewing Angle 20 1/2 |
|-------------|----------------|-------------------|-------------|---|-------------|--|-------------------------|
| | | | | min. | typ. | | |
| XZMDK67S | Red | AlGaInP | Water Clear | 200 80* | 427 148* | 645* | 120° |

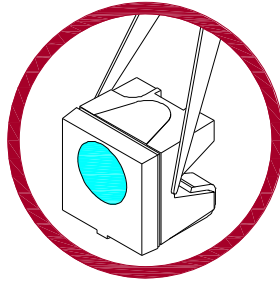
*Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

Handling Precautions

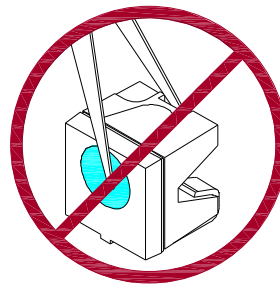
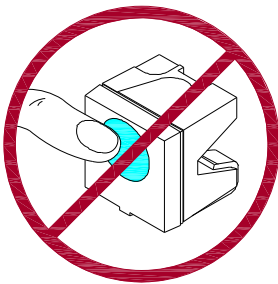
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

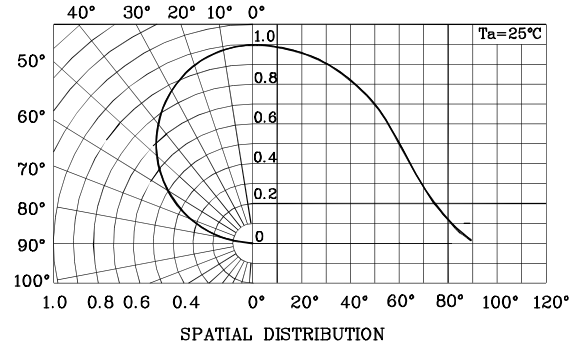
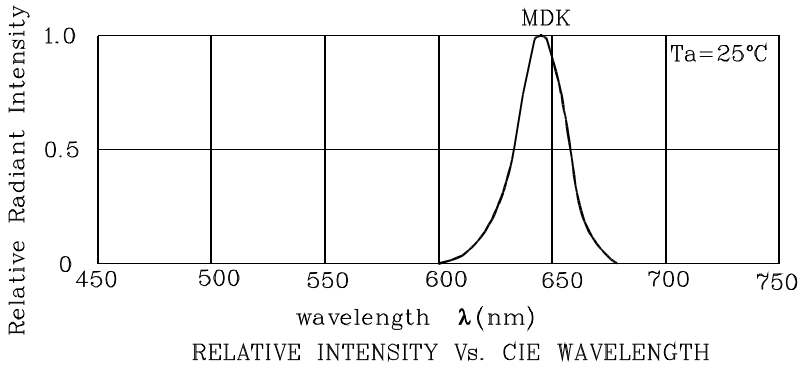
1. Handle the component along the side surfaces by using forceps or appropriate tools.



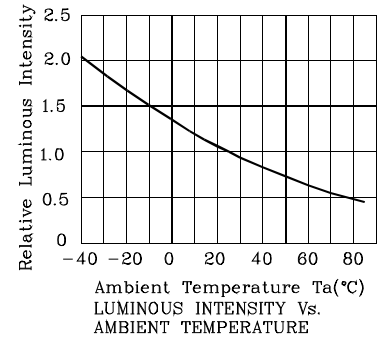
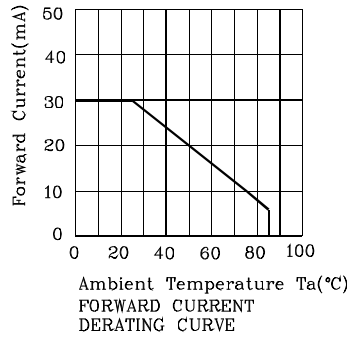
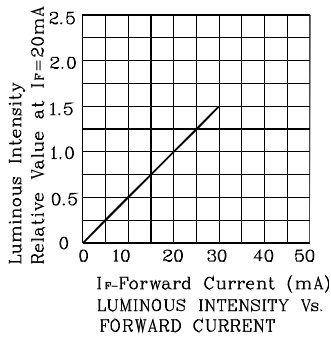
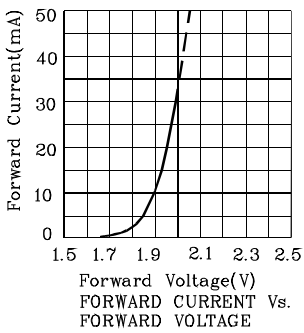
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. As silicone encapsulation is permeable to gases, some corrosive substances such as H₂S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

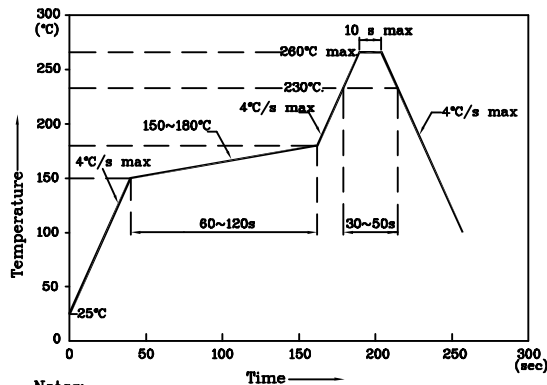


❖ MDK



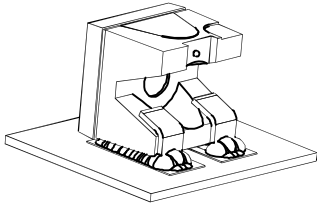
LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)

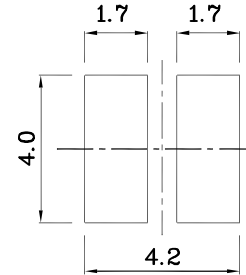


- Notes:
1. Maximum soldering temperature should not exceed 260°C
 2. Recommended reflow temperature: 145°C-260°C
 3. Do not put stress to the epoxy resin during high temperatures conditions

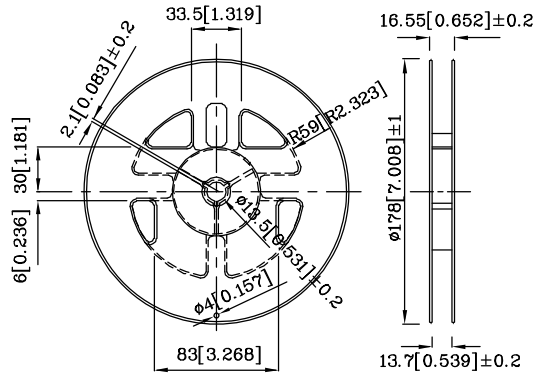
❖ The device has a single mounting surface.
The device must be mounted according to the specifications.



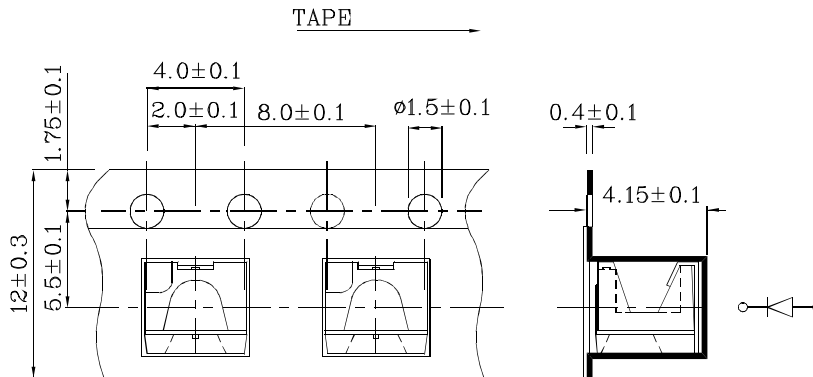
❖ Recommended Soldering Pattern
(Units : mm; Tolerance: ± 0.1)



❖ Reel Dimension



❖ Tape Specification (Units : mm)



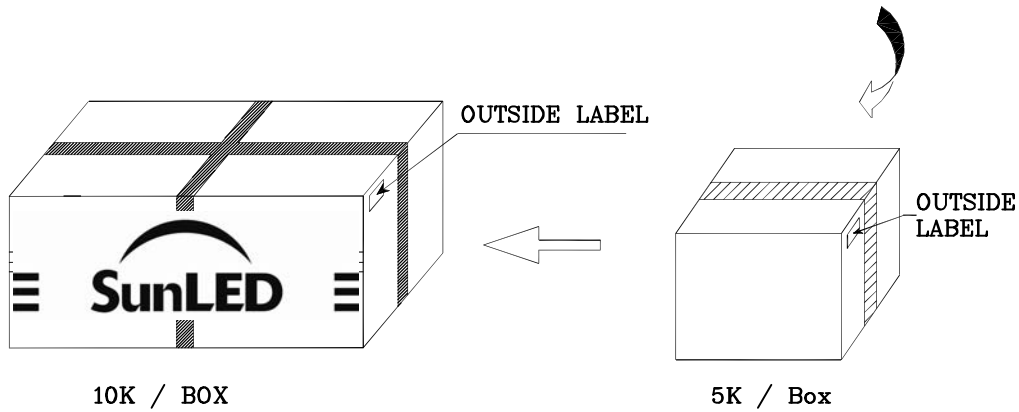
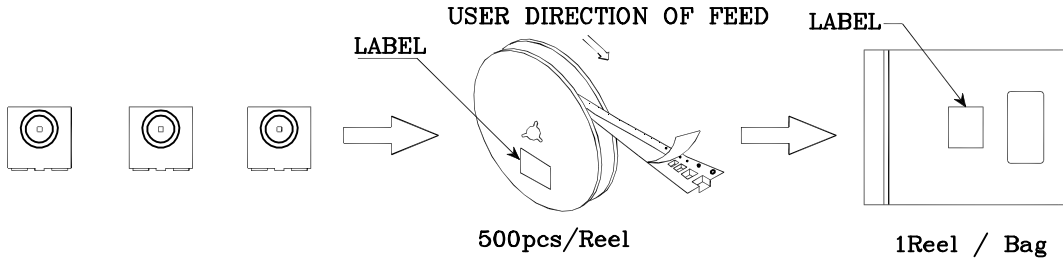
Remarks:



If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: $\pm 1\text{nm}$
2. Luminous intensity / luminous flux: $\pm 15\%$
3. Forward Voltage: $\pm 0.1\text{V}$

Note: Accuracy may depend on the sorting parameters.

PACKING & LABEL SPECIFICATIONS



| | | | | | | |
|--|--|--|------|-----|----------|--------|
|  | | <table border="1"> <tr><td>Q.C.</td></tr> <tr><td>Q C</td></tr> <tr><td>XX XX XX</td></tr> <tr><td>PASSED</td></tr> </table> | Q.C. | Q C | XX XX XX | PASSED |
| Q.C. | | | | | | |
| Q C | | | | | | |
| XX XX XX | | | | | | |
| PASSED | | | | | | |
| P/NO : XZxx67x | | | | | | |
| QTY : 500 pcs | | CODE: XXX | | | | |
| S/N : XX | | | | | | |
| LOT NO: | | | | | | |
|  XXXXXXXXXXXXXXXXXXXX | | | | | | |
| RoHS Compliant | | | | | | |

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2. Contents within this document are subject to improvement and enhancement changes without notice.
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